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# TECHNICAL DATA SHEET CYBERBOND 9090

# Liquid – Activator for Cyanoacrylate Adhesives

Contents: Selling units:

500 ml 1 piece 5 l container 1 piece

#### **Chemical Base:**

Aliphatic Hydrocarbons, Acetone, Ionic Starter Agent

# Physical Data:

Density at 20 °C: 0,705 g/cm<sup>3</sup>

Flashpoint: - 20 ℃

### Description:

Cyberbond 9090 Activator accelerates the polymerisation of Cyanoacrylate Adhesives. The use of Cyberbond 9090 will be necessary:

- in case of adverse environmental conditions (dry air, cold),
- in case of bridging bigger gaps,
- in case inactive materials are involved (does not replace Cyberbond Primer 9050).

#### Cyberbond 9090 can be applied in two different ways:

- Pre application: Apply Cyberbond 9090 on one part and allow evaporating. Put Cyberbond Cyanoacrylate Adhesive on the other mating part, assemble quickly and let the adhesive polymerise.
- Post application: This application is made possible by using a suitable spray valve. Spray small amount onto the surface of remaining and non cured adhesive, and allow polymerising completely. To achieve a smooth adhesive surface, ensure CYBERBOND 9090 is sprayed from a suitable distance (about 30 cm).

#### ATTENTION: Activator may affect painted surfaces and thermoplastic materials!

The data mentioned in this data sheet, particularly the recommendations for application and use of products are based on our recent knowledge and experience. Due to the fact of having so many different materials involved and conditions of applications which are out of our influence, we strongly recommend to do sufficient tests in order to guarantee that Cyberbond products are suitable for the intended process and applications. Except for wilful acts any liability based on such recommendations or any verbal advice is hereby expressly excluded.

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